**5Ws + How analysis for the 6 entities in WalStore Operations**

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|  | **Supplier** | **Warehouse Transporter** | **Warehouse** | **Warehouse-to-store transporter** | **Store** | **Customer** |
| **What?** | What kind of product they supply?    What are the types of contracts they have?  What is the lead time to complete the product? | What are conditions involved in stopping the transportation? | What is the capacity of warehouse storage? | What is the mode of Transport? | What is the size of the buffer supply area?    What will be the stores timming ? | What are the different types of products you are interested in this stores?    What will be your visiting timming? |
| **How?** | How do you measure the quality products? | How many transporters are involved ? | How the products are mentioned in optimal way? | How are the schedules arrived at? | How many employees due you have to meet the supply ?    How you manage the stocks if it runs out? | How is the store layout optimized? |
| **Who?** | Who are the other vendors you supply?  Who is your competitors ? | Who are the transporters? |  | Who loads/Unloads the material we can say it as products? | Who is responsible for the products stock maintaining on daily basis? | Who is responsible for the products & visits regulary in your family? |
| **When?** | When the products are ready to dispatch? | When to pick up the material from the suppliers? | When do the warehouses receive goods from the transporters? | When you will lift up the material & transport to store? | When you will stock the products to shelves from buffer supply ?  <https://efinancemanagement.com/costing-terms/buffer-inventory> | When do they visit the store? |
| **Where?** | Where are the suppliers located? | Where the transporters are parked? | Where are the warehouses located? |  | Where are the stores located? |  |
| **Which?** |  | Which prominent routes are used by the transporters for navigating between the suppliers and the warehouses? | Which process do you use in your operations? | Which prominent routes are used by the transporters for navigating between the Warehouses and the Store? | Which equipment is used to lift & transport the product? |  |